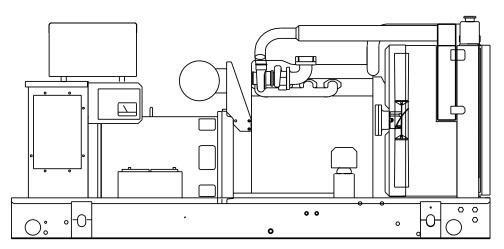
SD080

Liquid Cooled Diesel Engine Generator Sets

Standby Power Rating 80KW 60 Hz / 80KVA 50 Hz Prime Power Rating 64KW 60 Hz / 64KVA 50 Hz





FEATURES

INNOVATIVE DESIGN & PROTOTYPE TESTING are key components of GENERAC'S success in "IMPROVING POWER BY DESIGN." But it doesn't stop there. Total commitment to component testing, reliability testing, environmental testing, destruction and life testing, plus testing to applicable CSA, NEMA, EGSA, and other standards, allows you to choose GENERAC POWER SYSTEMS with the confidence that these systems will provide superior performance.

TEST CRITERIA:

- ✓ PROTOTYPE TESTED
- ✓ SYSTEM TORSIONAL TESTED
- ✓ ELECTRO-MAGNETIC INTERFERENCE
- ✓ NEMA MG1 EVALUATION
- ✓ MOTOR STARTING ABILITY
- ✓ SHORT CIRCUIT TESTING
- ✓ UL COMPLIANCE AVAILABLE
- SOLID-STATE, FREQUENCY COMPENSATED VOLTAGE REGULATION. This state-of-the-art power maximizing regulation system is standard on all Generac models. It provides optimized

FAST RESPONSE to changing load conditions and MAXIMUM MOTOR STARTING CAPABILITY by electronically torque-matching the surge loads to the engine.

- SINGLE SOURCE SERVICE RESPONSE from Generac's dealer network provides parts and service know-how for the entire unit, from the engine to the smallest electronic component. You are never on your own when you own a GENERAC POWER SYSTEM.
- ECONOMICAL DIESEL POWER. Low cost operation due to modern diesel engine technology. Better fuel utilization plus lower cost per gallon provide real savings.
- LONGER ENGINE LIFE. Generac heavy-duty diesels provide long and reliable operating life.
- GENERAC TRANSFER SWITCHES, SWITCHGEAR AND ACCESSORIES. Long life and reliability is synonymous with GENERAC POWER SYSTEMS. One reason for this confidence is that the GENERAC product line includes its own transfer systems, accessories, switchgear and controls for total system compatibility.



APPLICATION & ENGINEERING DATA

SD080

GENERATOR SPECIFICATIONS

TYPE	Four-pole, revolving field
ROTOR INSULATION	Class H
STATOR INSULATION	Class H
TOTAL HARMONIC DISTORTION	
TELEPHONE INTERFERENCE FACTOR	R (TIF)
ALTERNATOR	Self-ventilated and drip-proof
BEARINGS (PRE-LUBED & SEALED)	1
COUPLING	Direct, Flexible Disc
LOAD CAPACITY (STANDBY)	100%
LOAD CAPACITY (PRIME)	110%

NOTE: Emergency loading in compliance with NFPA 99, NFPA 110, paragraph 5-13.2.6. Generator rating and performance in accordance with ISO8528-5, BS5514, SAE J1349, ISO3046 and DIN6271 standards.

EXCITATION SYSTEM

D BRUSHLESS M	lagnetically coupled DC current 🗸
Eight-pole exci	ter w/ battery-driven field boost 🖌
M	ounted outboard of main bearing \checkmark
PERMANENT MAGNET EXCITE	R Eighteen pole exciter 🗸
Ν	Magnetically coupled DC current 🗸
M	ounted outboard of main bearing \checkmark
REGULATION	Solid-state 🗸
	<u>+</u> 1% regulation ✓

GENERATOR FEATURES

- Four pole, revolving field generator, directly connected to the engine shaft through a heavy-duty, flexible disc for permanent alignment.
- Generator meets the temperature rise standards for class "F" insulation as defined by NEMA MG1-32.6, while the insulation system meets the requirements for the higher class "H" rating.
- All prototype models have passed a three-phase symmetrical short circuit test to assure system protection and reliability.
- All prototype models are tested for motor starting ability by measuring the instantaneous voltage dip with a waveform data acquisition system.
- All models utilize an advanced wire harness design for reliable interconnection within the circuitry.
- Magnetic circuit, including amortisseur windings, tooth and skewed stator design, provides a minimal level of waveform distortion and an electromagnetic interference level which meets accepted requirements for standard AM radio, TV, and marine radio telephone applications.
- Voltage waveform deviation, total harmonic content of the AC waveform, and T.I.F. (Telephone Influence Factor) have been evaluated to acceptable standards in accordance with NEMA MG1-32.
- Alternator is self-ventilated and drip-proof constructed.
- Fully life-tested protective systems, including "field circuit and thermal overload protection" and optional main-line circuit breakers capable of handling full output capacity.
- System Torsional acceptability confirmed during Prototype Testing.

ENGINE SPECIFICATIONS

	GENERAC/DEUTZ BF4M1013EC Deutz
-	
BORE	
STROKE	
COMPRESSION RATIO	
INTAKE AIR	Turbocharged/Aftercooled
NUMBER OF MAIN BEARINGS	55
CONNECTING RODS	4-Drop Forged Steel
CYLINDER HEAD	Cast Iron
PISTONS	4- Aluminum Alloy
CRANKSHAFT	Die Forged, Induction Hardened Steel

VALVE TRAIN

LIFTER TYPE	Solid
INTAKE VALVE MATERIAL	Heat Resistant Steel
EXHAUST VALVE MATERIAL	Heat Resistant Steel
HARDENED VALVE SEATS	Replaceable

ENGINE GOVERNOR

ELECTRONIC	Indard
FREQUENCY REGULATION, NO-LOAD TO FULL LOAD	. 0.5%
STEADY STATE REGULATION	0.25%

LUBRICATION SYSTEM

TYPE OF OIL PUMP	Gear
OIL FILTER	Full flow, Cartridge
CRANKCASE CAPACITY	11 Liters (11.7 qts.)

COOLING SYSTEM

TYPE OF SYSTEM	Pressurized, Closed Recovery
WATER PUMP	Pre-Lubed, Self-Sealing
TYPE OF FAN	Pusher
NUMBER OF FAN BLADES	6
DIAMETER OF FAN	
COOLANT HEATER	120V, 1800 W

FUEL SYSTEM

FUEL	#2D Fuel (Min Cetane #40)
	(Fuel should conform to ASTM Spec.)
FUEL FILTER	5 Micron
FUEL INJECTION PUMP	Bosch, Unit type cam driven
FUEL PUMP	Mechanical
INJECTORS	Multi-Hole, Nozzle Type
ENGINE TYPE	Direct Injection
FUEL LINE (Supply)	6.35 mm (0.25 in.)
FUEL RETURN LINE	6.35 mm (0.25 in.)

ELECTRICAL SYSTEM

TOR 20 Amps at 12 V	BATTERY CHARGE ALTERNA
12 V	STARTER MOTOR
	RECOMMENDED BATTERY
Negative	GROUND POLARITY
ating (All ratings in accordance with BS5514 ISO3046	tage No overload capability is available for this

Rating definitions - Standby: Applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. (All ratings in accordance with BS5514, ISO3046 and DIN6271). Prime (Unlimited Running Time): Applicable for supplying electric power in lieu of commercially purchased power. Prime power is the maximum power available at variable load. A 10% overload capacity is available for 1 hour in 12 hours. (All ratings in accordance with BS5514, ISO3046, ISO8528 and DIN6271).

SD080

OPERATING DATA

	STAI	NDBY		PRIME	
	SD080		SD080		
GENERATOR OUTPUT VOLTAGE/KW-60Hz 120/240V, 1-phase, 1.0 pf 120/208V, 3-phase, 0.8 pf 120/240V, 3-phase, 0.8 pf 277/480V, 3-phase, 0.8 pf 600V, 3-phase, 0.8 pf	80 80 80 80 0	<u>Rated AMP</u> 333 278 241 120 96	64 64 64 64 64	<u>Rated AMP</u> 267 222 192 96 77	
GENERATOR OUTPUT VOLTAGE/KVA-50Hz 110/220V, 1-phase, 1.0 pf 115/200V, 3-phase, 0.8 pf 231/400V, 3-phase, 0.8 pf 480V, 3-phase, 0.8 pf	64 80 80 80 80	Rated AMP 291 231 231 115 96	51.2 64 64 64 64 64	Rated AMP 233 185 185 92 77	
MOTOR STARTING KVA Maximum at 35% instantaneous voltage dip with standard alternator; 50/60 Hz with optional alternator; 50/60 Hz	208/240/416V 134/164 230/281	<u>480V</u> 158/193 271/331	208/240/416V 134/164 230/281	480V 158/193 271/331	
FUEL Fuel consumption—60 Hz Load gal./hr. liters/hr.	<u>25%</u> 50% 1.8 3.2 6.7 12.3	<u>75% 100%</u> 4.5 5.9 17.2 22.3	<u>25% 50%</u> 1.4 2.6 5.4 9.8	3.6 4.7	
Fuel consumption—50 Hz gal./hr. liters/hr.	1.5 2.8 5.8 10.6	3.9 5.1 14.8 19.2 0"	1.2 2.2 4.6 8.5	3.1 4.1	
COOLING					
Coolant capacitySystem - US gal. (lit.) Engine - US gal. (lit.)Coolant flow/min.60 Hz - US gal. (lit.) 50 Hz - US gal. (lit.)Heat rejection to coolant 60 Hz full load BTU/hr. Heat rejection to coolant 50 Hz full load BTU/hr. Inlet airBTU/hr. 60 Hz - cfm (m³/min.) 50 Hz - cfm (m³/min.) Max. air temperature to radiatorMax. ambient temperature°C (°F)	2.75 (10.4) 2.75 (19 (72) 19 (16 (60) 16 (229,688 189, 191,330 157, 7500 (212.4) 7500 (6225 (176.3) 6225 (50 (122) 50 (4.5 (17.0) .75 (10.4) 19 (72) 16 (60) 189,493 157,848 00 (212.4) 225 (176.3) 50 (122) 54 (130)		
COMBUSTION AIR REQUIREMENTS Flow at rated power 60 Hz - cfm (m³/min.) 50 Hz - cfm (m³/min.)		5 (8.4) 6 (7.0)		236 (6.7) 197 (5.6)	
EXHAUST Exhaust flow at rated output 60 Hz - cfm (m³/min.) 50 Hz - cfm (m³/min.) Max recommended back pressure Hg Exhaust temperature 60 Hz (full load) °F (°C) Exhaust outlet size) 830 (23.5) 706 (20.0) 692 (19.6) 588 (16.7) 3.0 3.0 1060 (571) 954 (512) 2.5" O.D. Turbo 3.0" O.D. Muffler		588 (16.7) 3.0 954 (512)		
ENGINE 60 Hz / 50 Hz Rated RPM 60 Hz / 50 Hz HP at rated KW 60 Hz / 50 Hz Piston speed 60 Hz - ft./min. (m/min.) 50 Hz - m/min. BMEP 60 Hz / 50 Hz - psi	1800 / 1500 125 / 104 1536 (468) 390 189 / 187		1800 / 1500 100 / 83 1536 (468) 390 151 / 150		
DERATION FACTORS Temperature 5% for every 10°C above - °C 2.77% for every 10°F above - °F Altitude 1.1% for every 100 m above - m 3.5% for every 1000 ft. above - ft.	25 77 1524 5000		25 77 1524 5000		

STANDARD ENGINE & SAFETY FEATURES

SD080

- High Coolant Temperature Automatic Shutdown
- Low Coolant Level Automatic Shutdown
- Low Oil Pressure Automatic Shutdown
- Overspeed Automatic Shutdown (Solid-state)
- Crank Limiter (Solid-state)
- Oil Drain Extension
- Radiator Drain Extension
- Factory-Installed Cool Flow Radiator
- Closed Coolant Recovery System
- UV/Ozone Resistant Hoses
- Rubber-Booted Engine Electrical Connections
- Coolant Heater

OPTIONS

- OPTIONAL COOLING SYSTEM ACCESSORIES
 208/240V Coolant Heater
- OPTIONAL FUEL ACCESSORIES
 - O Flexible Fuel Lines
 - O UL Listed Fuel Tanks
 - ${\bf O}\,$ Base Tank Low Fuel Alarm
 - O Primary Fuel Filters
- OPTIONAL EXHAUST ACCESSORIES
 O Critical Exhaust Silencer

OPTIONAL ELECTRICAL ACCESSORIES

- O 2A Battery Charger
- O 10A Dual Rate Battery Charger
- O Battery, 12 Volt, 135 A.H.

OPTIONAL ALTERNATOR ACCESSORIES

- O Alternator Upsizing
- O Alternator Strip Heater
- O Alternator Tropicalization
- O Voltage Changeover Switch
- O Main Line Circuit Breaker

■ CONTROL CONSOLE OPTIONS

- O Analog Control "C" Panel (Bulletin 0151160SBY)
- O Analog/Digital Control "E" Panel (Bulletin 0161310SBY)
- O Digital Control "D" Panel (Bulletin 0157210SBY)

- Secondary Fuel Filter
- Fuel Lockoff Solenoid
- Stainless Steel Flexible Exhaust Connection
- Battery Charge Alternator
- Battery Cables
- Battery Tray
- Vibration Isolation of Unit to Mounting Base
- 12 Volt, Solenoid-activated Starter Motor
- Air Cleaner
- Fan Guard
- Control Console
- Air Duct Adaptor

■ ADDITIONAL OPTIONAL EQUIPMENT

- O Automatic Transfer Switch
- O Isochronous Governor
- O 3 Light Remote Annunciator
- O 5 Light Remote Annunciator
- O 20 Light Remote Annunciator
- O Remote Relay Panels
- O Unit Vibration Isolators
- O Oil Make-Up System
- O Oil Heater
- O 5 Year Warranties
- O Export Boxing
- O GenLink[®] Communications Software

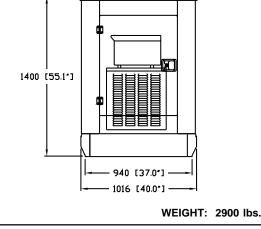
OPTIONAL ENCLOSURE

- O Weather Protective
- O Sound Attenuated
- O Aluminum and Stainless Steel
- O Enclosed Muffler

Distributed by:

Design and specifications subject to change without notice. Dimensions shown are approximate. Contact your Generac dealer for certified drawings. DO NOT USE THESE DIMENSIONS FOR INSTALLATION PURPOSES.

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